

WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:
A61F 13/15 // 13/66
A1
(11) International Publication Number: WO 96/23467
(43) International Publication Date: 8 August 1996 (08.08.96)

(21) International Application Number: PCT/SE96/00119 (81) Designated States: AU, CA, CN, CZ, FI, HU, JP, MX, NO, NZ, PL, SK, TR, US, European patent (AT, BE, CH, DE, CZ) International Filing Date: 1 February 1996 (01.02.96) DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

(30) Priority Data: 9500385-1 2 February 1995 (02.02.95) SE

(71) Applicant (for all designated States except US): MÖLNLYCKE AB [SE/SE]; S-405 03 Göteborg (SE).

(72) Inventors; and
(75) Inventors/Applicants (for US only): GUSTAFSSON, Anders [SE/SE]; Nyhagen 36, S-427 35 Billdal (SE). WIDLUND, Urban [SE/SE]; Päronvägen 5, S-435 43 Mölnlycke (SE).

(74) Agents: PLATT, Timothy et al.; H. Albihns Patentbyrå AB, P.O. Box 3137, S-103 62 Stockholm (SE). Published

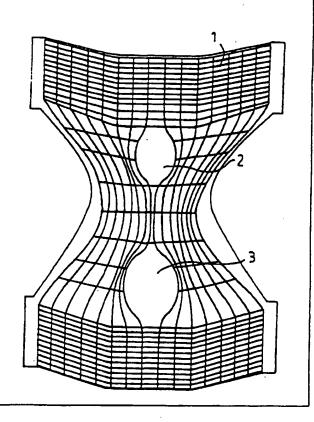
With international search report.

Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: ABSORBENT PANTS PRODUCT

(57) Abstract

A disposable absorbent pants diaper is made up of an elastic pant with holes (3, 2) at the anus and at the urethral opening when worn. Liquid impermeable layers cover said holes and are sealed to said elastic pant around said holes thereby forming pockets (4, 5) for receiving feces and urine respectively. The pockets (4, 5) are suitably provided with absorbent and/or superabsorbent material.



FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

				MW	Malawi
AM	Armenia	GB	United Kingdom	MX	Mexico
AT	Austria	GE	Georgia	NE	Niger
AU	Australia	GN	Guinea	NL	Netherlands
BB	Barbados	GR	Greece	NO	Norway
BE	Belgium	HU	Hungary	NZ	New Zealand
BF	Burkina Faso	IE	Ireland	PL	Poland
BG	Bulgaria	rr	haly	PT	Portugal
BJ	Benin	JP	Japan	RO	Romania
BR	Brazil	KE	Kenya	RU	Russian Federation
BY	Belarus	KG	Kyrgystan	SD	Sudan
CA	Canada	KP	Democratic People's Republic	SE	Sweden
CF	Central African Republic		of Korea	SG	Singapore
CG	Congo	KR	Republic of Korea	SI	Slovenia
	Switzerland	KZ	Kazakhstan	SK	Slovakia
CH	Côte d'Ivoire	и	Liectuenstein	SN SN	Senegal
		LK	Sri Lanka	SZ	Swaziland
CM .	Cameroon	LR	Liberia		Chad
CN	China	LT	Lichuania	TD	=
cs	Czechoslovakia	LU	Luxembourg	TG	Togo
CZ	Czech Republic	LV	Larvia	<u>TJ</u>	Tajikistan
DE	Germany	MC	Monaco	17	Trinidad and Tobago
DK	Denmark	MD	Republic of Moldova	UA	Ukraine
EE	Estonia	MG	Madagascar	UG	Uganda
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France	MR	Mauritania	VN	Viet Nam
GA	Gabon	ives.			

WO 96/23467 1 PCT/SE96/00119

Absorbent Pants Product

The present invention relates to a disposable absorbent pants product of the type described in the preamble to the attached Claim 1. A disposable diaper product of this type is shown and described in EP-A 357 298, where an inner envelope, which may be a polyolefine sheet with perforations to allow urine to pass through, is provided with an aperture to allow feces to pass through. Said envelope is provided with elastic strands to hold it in place against the wearer's body. Outside the elasticized envelope, the diaper is provided with absorbent material and an outer jacket of liquid-impermeable material, which is attached to the inner envelope only at the waist edges and the leg edges of the diaper. When filled with urine and feces, the absorbent material and the outer jacket will hang down between the legs of the wearer, decreasing comfort and security against leakage. When the absorbent material is deformed in the narrow space between the user's legs the elasticized envelope can often be forced away from correct contact with the skin of the user, giving rise to folds and creases and leakage can then occur.

20

25

30

35

10

15

The problem of keeping a diaper in place has been approached in many different ways. Elastic side panels for example are described in EP-A 320 991. SE 425 942 describes the placement of elastic means in a V-shaped pattern to hold the liquid permeable layer of the diaper in better contact with the user's body. Neither of these known solutions is completely satisfactory as regards holding the product in place to prevent leakage and neither of them addresses the problem at all of keeping urine and feces out of contact with the user's skin.

These problems are satisfactorily solved by a disposable absorbent pants product of the type described by way of introduction, which has the features disclosed in the characterizing clause of the attached Claim 1.

By covering the holes in the elastic pant at the urethral opening and the anus pockets of liquid-impermeable material which are tightly sealed only to the portions of the elastic pant immediately surrounding said holes, movements of the absorbent material and its jacket will not affect the correct placement of the elastic pant and its two holes. The elastic pant can be designed with relatively small holes because they are held in place and kept open by the elastic properties of the pant.

10

15

35

5

The present invention will now be described with reference to examples shown in the accompanying figures of which:

Fig. 1 shows a pant diaper according to the invention in its extended state just prior to final assembly as seen from the inside of the pant diaper,

Fig. 2 shows the same diaper as seen from the outside,

Fig. 3 shows the same pant diaper after final assembly as worn by a child.

The pant diaper according to the invention as shown in the figures is essentially based on an elastic pant 1, which can be of the type described in our copending Swedish patent application SE 9500387-7, composed of an elastic net or film covered with substantially liquid-permeable and air-perme
25 able, e.g. hydrophobic layers of non-woven material. The elastic pant is provided with a hole 2 which, when the pant is worn, will be placed directly at the urethral opening. The placement and size of said hole 2 may be adapted to the sex and/or age of the intended wearer. The pant is also provided with a hole 3 which will be placed directly at the anus when worn.

As can be seen most clearly in Fig. 2, cover layers 4, 5 of liquid impermeable material such as polyethylene film or a hydrophobic non-woven fabric cover each of the holes and are sealingly fixed to the elastic pant thereby forming a pocket around each of said holes 3 and 2 respectively. According to preferred embodiments each pocket can be filled with absorbent material such as fluff pulp and/or superabsorbent

WO 96/23467 PCT/SE96/00119

material, for reception of feces in the back pocket 4 and urine in the front pocket 2.

The elastic pant is thus held snugly in place against the body of the user. When feces or urine is excreted they will pass through their respective holes, which need not be made particularly large since the elastic pant is held firmly in its proper place, and into their respective pockets. The front pocket 5 may be filled and weighted down with urine without it pulling the elastic pant out of position in contact with the user. And since the pockets are separated from each other the feces and urine will not mix which is a known advantage to prevent leakage and prevent irritation of the skin.

15

10

5

Said pockets can be made of elastic material to be able to expand as they are filled with feces or urine.

CLAIMS

1. Disposable absorbent article, such as a pants diaper, characterized by:

an elastic pant provided with at least one hole at the anus and/or at the urethral opening when worn, and an outer liquid impermeable layer covering said hole or holes, said outer liquid impermeable layer covering said hole or holes (3,2) and being sealed to said elastic pant around said hole or holes thereby forming at least one pocket (5,4) for receiving feces and/or urine.

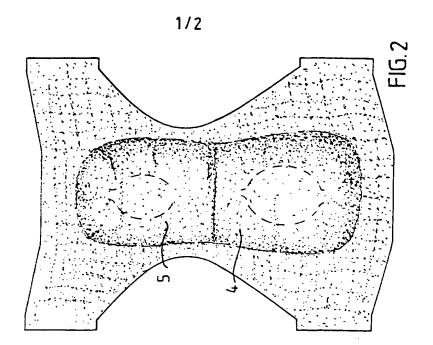
10

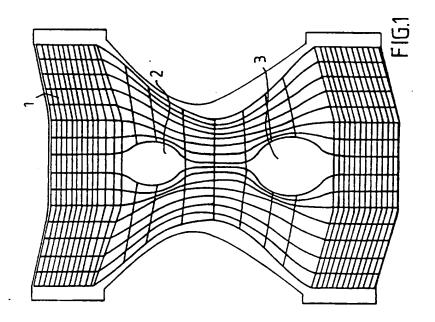
5

- 2. Disposable absorbent articles according to Claim 1, characterized in that absorbent material is diposed outside said elastic pant, that an outer liquid impermeable layer covers said absorbent material, and
- in that said absorbent material covers said hole or holes and the area immediately surrounding said hole or holes, and that said outer impermeable layer covering said absorbent layer is sealed to said elastic pant only in the area immediately surrounding said absorbent material.

20

- 3. Disposable absorbent article according to Claim 2, characterized in that said absorbent layer extends circa $1\frac{1}{2}-2$ centimeters beyond the periphery of the respective hole.
- 4. Disposable absorbent article according to one of the preceding claims, characterized in that said liquid-impermeable cover layer is elastic.

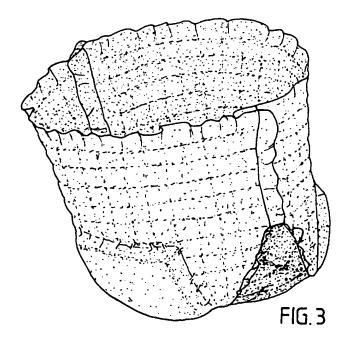




WO 96/23467

PCT/SE96/00119

2/2



INTERNATIONAL SEARCH REPORT

International application No. PCT/SE 96/00119

		PCI/SE 96/0	0119			
A. CLASS	SIFICATION OF SUBJECT MATTER					
IPC6: A	61F 13/15 // A61F 13/66 o International Patent Classification (IPC) or to both na	vious describestion and IPC				
	OS SEARCHED	mona desident and 1. o				
	ocumentation searched (classification system followed by	classification symbols)				
IPC6: A	61F					
Documentat	tion searched other than minimum documentation to the	extent that such documents are included	in the fields searched			
SE,DK,F	I,NO classes as above					
Electronic d	ala base consulted during the international search (name	of data base and, where practicable, search	th terms used)			
C. DOCU	MENTS CONSIDERED TO BE RELEVANT					
Category*	Citation of document, with indication, where app	propriate, of the relevant passages	Relevant to claim No.			
Х	EP 0357298 A2 (THE PROCTER & GAM 7 March 1990 (07.03.90), fig abstract		1			
Y			2-4			
x	US 4421512 A (ELISSA D. PAPAJOHN 20 December 1983 (20.12.83),		1			
Y	column 1, line 17 - line 30; line 17 - line 37	column 3,	2-4			
						
Y	US 1695109 A (R. KOSLOFF), 11 De (11.12.28), page 1, line 40	cember 1928 - line 112, figure 1	2-4			
		•				
Furth	er documents are listed in the continuation of Bot	C. χ See patent family anne	x.			
Special categories of cited documents: To later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention.						
"E" erlier d	f particular relevance occument but published on or after the international filing date ent which may throw doubts on priority claim(s) or which is establish the publication date of another citation or other	"X" document of particular relevance: the considered novel or cannot be considered step when the document is taken along	ered to involve an inventive			
"O" docume means	reason (as specified) ent referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance: the considered to involve an inventive str combined with one or more other sur being obvious to a person stilled in t	p when the document is in documents, such combination			
	ent published prior to the international filing date but later than ority date claimed	"&" document member of the same paten	t family			
Date of the	e actual completion of the international search	Date of mailing of the international				
29 May		0 5 -06-	1236			
	mailing address of the ISA/	Authorized officer				
B x 5055	Patent Office , S-102 42 STOCKHOLM No. + 46 8 666 02 86	Ingrid Falk Telephone No. +46 8 782 25 00				

INTERNATIONAL SEARCH REPORT

Information on patent family members

01/04/96

International application No.
PCT/SE 96/00119

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
P-A2- 0357298	07/03/90	SE-T3- 035729; AT-T- 11445; AU-B- 63841; AU-A- 409538; CA-A- 133209; CN-A- 104978; DE-D,T- 6891959; EG-A- 1885; ES-T- 206444; FI-B,C- 9586; JP-A- 212166; PT-B- 9160; US-A- 489253	15/12/94 2 01/07/93 9 08/03/90 5 27/09/94 2 13/03/91 5 18/05/95 1 28/02/94 8 01/02/95 9 29/12/95 3 09/05/90 6 18/07/95
S-A- 4421512	20/12/83	NONE	
S-A- 1695109	11/12/28	NONE	

Form PCT/ISA/210 (patent family annex) (July 1992)